

# Work Order ID 85436

**\*85436\***

Page 1

June-07-12 3:21:06 PM

Item ID: D2581

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Mounting Bracket

Start Date: 07/06/2012 Start Qty: 20.00

**\*20\***

Cust Item ID:

Required Date: 13/06/2012 Req'd Qty: 20.00

**\*20\***

Customer:

Reference:

Approvals:

Process Plan: MLJ

Date: 12/06/07 Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2581	Rev A1

100

0.00

**\*100\***

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D2581

304, 125"

Dwg Rev: A1

Prog Rev: A1

2-Deburr if necessary

20

0

Jm  
12-6-9

110

0.00

**\*110\***

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

20

0

Jm  
12-6-9

120

0.00

**\*120\***

QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

*Disbaki*

*counted*  
*(470)*

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 85436

**\*85436\***

Page 2

June-07-12 3:21:06 PM

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Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

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Start Date: 07/06/2012 Start Qty: 20.00

**\*20\***

Cust Item ID:

Required Date: 13/06/2012 Req'd Qty: 20.00

**\*20\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

130

Form as per dwg  
NC BRAKE

0.00

**\*130\***

Brake NC

Memo

0.00

Brake NC

20

20 12/1/12

140

QC5- Inspect part completeness to step on W/O

0.00

**\*140\***

QC

Memo

0.00

20 12/1/12

20 12/1/12

Quality Control

150

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00

**\*150\***

Packaging

Memo

0.00

\*\*\*\*\*STOCK IN BASKET CELL\*\*\*\*\*

20X

04/12/06/12

W/O:		WORK ORDER CHANGES					
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**Work Order ID 85436****\*85436\***

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June-07-12 3:21:06 PM

Item ID: D2581

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Mounting Bracket

Start Date: 07/06/2012 Start Qty: 20.00

**\*20\***

Cust Item ID:

Required Date: 13/06/2012 Req'd Qty: 20.00

**\*20\***

Customer:

Reference:

Run Start

**\*NR1\***

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

**\*NR2\***

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

**\*160\***

QC

Memo

0.00

Quality Control

12/6/20

mf  
12-06-19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

# Picklist Print

June-07-12 3:21:13 PM

Page 1

Work Order ID: 85436

**\*85436\***

Parent Item: D2581

**\*D2581\***

Parent Item Name: Mounting Bracket

Start Date: 07/06/2012

Required Date: 13/06/2012

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP D01.07.17Added info to step 2SM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304S11GA

Purchased

No

100

sf

109.2900

0.0187

0.393684

\*\*

**\*M304S11GA\***

304/316 0.125 Sheet

Location

Loc Qty

Loc Code

MAT020

109.29

121380

24.9

121780

84.39

121780

Jm

12-6-9

W/O:		WORK ORDER CHANGES					
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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

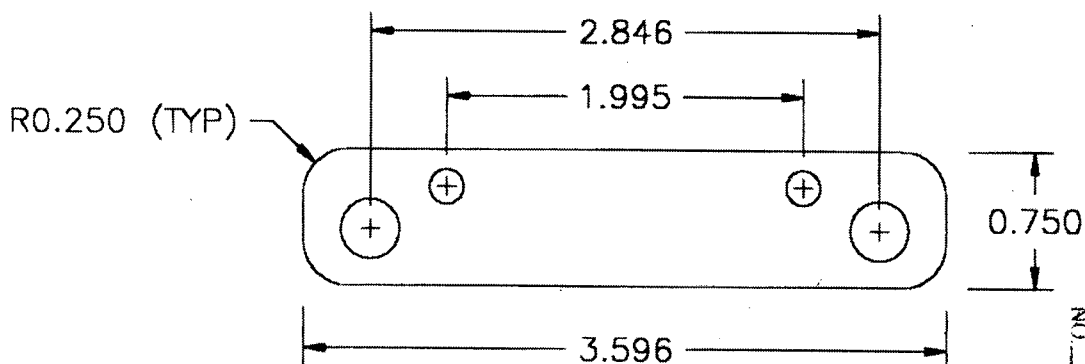
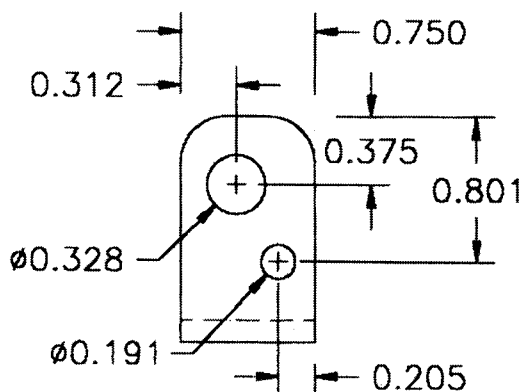
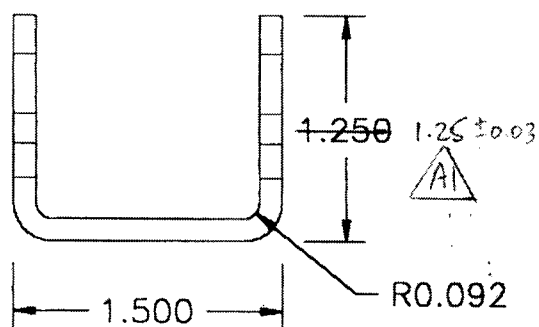
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DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
MIKE M	MIKE M	DRAWING NO.	REV. A
CHECKED	APPROVED	D2581	SHEET 1 OF 1
DATE		TITLE	SCALE
96.06.27		MOUNTING BRACKET	1:1
AI	04.05.14	CHANGE TOLERANCE ON 1.25 DIMENSION	

RELEASED  
9/10/23 BWS



MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 85436 MCT  
12/06/07

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
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